



BYLAMET EL-35

Description

Bylamet EL-35 shows better properties of impact resistance, peeling resistance, water resistance and heat resistance than regular Bylamet types. Bylamet EL-35 bonds a variety of metals as well as other materials cyanoacrylates can bond.

Physical Properties

	Liquid	Solid
Chemical Base	Ethyl / n-butyl cyanoacrylate	
Colour	colourless, translucent	colourless
Density at 20° C [g/ml]	1,1	1,21
Refractive Index $n_{\frac{20}{D}}$	1,439	1,490
Flash Point [°C]	> 81	
Boiling Point [°C]	65 / 6 mm Hg	
Shore A		80 ~ 90
Viscosity [mPas]	250 ~ 500	

Cure Speed

Materials	Seconds
Steel/Steel	< 20
Aluminium/Aluminium	< 15
PVC/PVC	< 10
Nitrile Rubber/Nitrile Rubber	< 5
Neoprene/Neoprene	< 5
EPDM/EPDM	< 5
Leather/Leather	5 ~ 20
Wood/Wood	30 ~ 75

Tensile shear strength (after 24 hours at 20° C [N/mm²], † substrate failure)

Materials	Strength
Steel/Steel	> 11
Aluminium/Aluminium	> 10
Nitrile Rubber/Nitrile Rubber	> 8 †
Polycarbonate/Polycarbonate	> 5 †

Above stated instructions are indicative only and no responsibility can be assumed. We recommend to check suitability of our products for your purpose by doing tests on your own.

BYLA GmbH
Industriestraße 12
D-65594 Runkel

Telefon +49/(0)6482/91200
Telefax +49/(0)6482/912011

Internet: <http://www.byla.de>
eMail: contact@byla.de